

Michael Hancock Plant Manager Cholla Power Plant

Tel. 928-243-8420 e-mail: Micheal.Hancock@aps.com 4801 Cholla Lake Road Mail Station 4451 Joseph City, Arizona 86032

November 29, 2022

**Subject:** §257.103(f)(2) ANNUAL PROGRESS REPORT DOCUMENTING

THE CONTINUED LACK OF ALTERNATIVE CAPACITY AND PROGRESS TOWARDS CLOSURE OF THE FAP AND BAP

Cholla Power Plant - Navajo County, Arizona

In accordance with the requirement for an annual progress report required by 40 CFR  $\S257.103(f)(2)(x)$ , this report documents the continued lack of alternative disposal capacity for coal combustion residuals (CCR) at the Arizona Public Service Company (APS) Cholla Power Plant. This report also describes progress made towards closure of two CCR units that APS has requested a site-specific alternative deadline to initiate closure for: the Fly Ash Pond (FAP) and the Bottom Ash Pond (BAP). Our demonstration prepared pursuant to  $\S257.103(f)(2)$  was submitted to the United States Environmental Protection Agency (US EPA) on November 30, 2020 and was determined by the US EPA to be complete on January 11, 2022. As a consequence of submitting a complete demonstration, the deadline to cease receipt of waste at the FAP and BAP has been tolled until the US EPA issues a final determination regarding the demonstration.

**Background.** The 420-acre FAP and 80-acre BAP are unlined surface impoundments that receive CCR from coal-fired boiler operations at the Cholla Power Plant. In accordance with the requirements of federal CCR regulations, both the FAP and BAP must cease receiving CCR in the near term and "close for cause." Since APS plans to cease coal-fired boiler operations at Cholla Power Plant no later than April 2025 and complete closure of the FAP and BAP by October 17, 2028, APS seeks to continue receiving CCR and non-CCR wastestreams in the FAP and BAP under the alternative closure provision of §257.103(f)(2) through June 2025 to accommodate decommissioning.

**Lack of Alternative Disposal Capacity.** There have been no changes in alternative disposal capacity since submittal of our §257.103(f)(2) demonstration. If the FAP and BAP were not available to receive CCR, coal-fired electrical generation operations at Cholla Power Plant would need to shut down because:

- The FAP and BAP are the only existing CCR units located on-site that are sized and designed appropriately to receive CCR and non-CCR wastestreams generated by operation of Cholla Power Plant.
- Management of CCR and non-CCR wastestreams in wet temporary storage on-site is not technically feasible, let alone safe or adequately protective of the environment, given the projected volumes and the corresponding number of temporary tanks that would be required to contain the wastestreams.
- It is not technically feasible to send wet CCR off-site for disposal there is no appropriate off-site treatment or disposal facility nearby that the CCR could be piped to and trucking/conveying by rail significant quantities of liquids to an appropriate waste processing facility or landfill is unlikely to be successful. Off-site transport of this

liquid CCR risks creating significant threats to public safety; these risks far out-weigh the benefit of off-site disposal of CCR.

**Progress Towards Closure.** Attachment D(2) of our §257.103(f)(2) demonstration identified multiple tasks required to advance closure of the FAP and BAP by October 17, 2028. An updated version of Attachment D(2) is included with this report. Progress on these tasks is as follows:

- Minimize discharge to the FAP Since the date of the previous annual progress report (November 29, 2021), two additional liquid waste streams contributing flow to the FAP were identified: reject from the reverse osmosis water treatment system and discharges from an overflow/blowdown flash tank routed to the scrubber solids sump. These flows are relatively small but were targeted for rerouting as part of our commitment to minimizing discharges to the FAP. The reverse osmosis reject rerouting project was completed earlier this year and the flash tank discharge rerouting project is in progress.
- FAP Water Level Monitoring Free (surface) water level monitoring in the FAP continued during the reporting period and is being conducted to track progress in dewatering the unit. Based on the results of monthly monitoring, the level of the FAP has declined by 0.33 feet thus far in 2022 which is lower than declines typically observed by this time each year (over 2.1 ft of decline was observed between December 2020 and November 2021). Above average rainfall during the summer and fall of 2022 is believed to have resulted in increases in the FAP free water level over the last four months.
- Stockpile bridge lift material at the FAP Consolidation of excavated ash from a former ash disposal unit (Ash Pond 1; closed prior to promulgation of the CCR Rule) to the FAP footprint was completed in December 2021. The ash will be used as future bridge lift material during closure of the FAP. The estimated total volume of ash moved from August 2000 through December 2021 was 767,000 cubic yards based on the results of LiDAR data capture and processing. APS is currently in the process of planning for the relocation of bottom ash from the Bottom Ash Monofil to the FAP in 2023; this ash will also be used as future bridge lift material to support capping.
- Land Acquisition for Closure Decommissioning and closure planning supporting the shutdown of Cholla Power Plant has necessitated a review of property ownership in the vicinity of the facility. A comprehensive ALTA survey of Cholla property was initiated in September 2022 and is scheduled to be complete in December 2022.
- Run-On Diversions and Coffer (Push Up) Dams Planning for construction of coffer dams upstream of the FAP began in 2022; fieldwork should begin in late 2022.
- FAP Dewatering APS conducted detailed design, procurement, and installation of an RWI Pittboss mechanically enhanced evaporator system to promote evaporation of free water in the FAP during the reporting period. A supplemental sprinkler irrigation system that was planned to be pilot tested was removed from consideration after further assessment indicated that expansion of the mechanically enhanced evaporator system would be more cost effective. Twelve Pittboss units began operation in August 2022.

Additional activities conducted to support FAP and BAP closure include:

- Removal of Drainable Porewater from the FAP Preliminary assessment of engineering control measures to remove drainable porewater within the waste sluiced to the FAP began in 2022; this work is anticipated to continue through early 2023 and will assist in refining the FAP closure plan. Once the design of engineering control measures has been suitably progressed, the FAP closure plan will be updated to demonstrate closure performance requirements.
- Seepage Collection System Improvements APS expanded the FAP seepage collection system to include new extraction wells in this vicinity (installed in 2020) and upgraded collection system instrumentation in 2022; construction activities are close to completion as of the date of this report. Startup of the expanded system is planned for December 2022.

If you have any questions regarding this progress report, please contact Natalie Chrisman Lazarr at 602.316.1324 or via email at <a href="mailto:natalie.chrisman@aps.com">natalie.chrisman@aps.com</a>.

Sincerely,

Michael Hancock

Michael Hancock

Plant Manager - Cholla Power Plant

Enclosure: Attachment D(2) - Updated for 2022



#### ATTACHMENT D(2) - 2022 Updates in RED Text

# CHOLLA POWER PLANT CLOSURE SCHEDULE NARRATIVE 40 CFR 257.103(f)(2)(v)(D)

Arizona Public Service Company (APS) has been planning for the closure of the Fly Ash Pond (FAP) and Bottom Ash Pond (BAP) for some time. Figures D-1 (FAP Closure Activities) and D-2 (BAP Closure Activities) present Gantt charts depicting the tasks that must be completed as part of pond closure with the corresponding planned schedule for those tasks. This narrative supplements the Closure Plans presented as Attachment D(1) and presents supporting detail regarding the tasks and schedule identified in each Gantt chart.

#### 1. Closure of the Fly Ash Pond

#### 1.1 Pre-Construction

# 1.1.1 Minimize Discharge to the FAP

Continue implementing measures that limit discharges to the FAP; this activity has been ongoing since early 2016 and has included sale of fly ash to a local cement manufacturer, shut down of Unit 2 and Unit 4, diversion of water from seepage collection systems to general water (this flow previously discharged into the FAP), diversion of reject from the reverse osmosis water treatment system, and various plant operational modifications. This activity will continue thru plant shut down.

# 1.1.2 Stockpile Closed Ash Pond 1 CCR Material for Bridge Lift

Move approximately 767,000 cubic yards (cy) of ash from closed Ash Pond 1 to a stockpile area located within the Fly Ash Pond footprint and store for utilization as bridge lift material for closure activities. This activity should require approximately 15 months depending upon contractor productivity. Work began during Third Quarter in September 2020 and was almost completed as of November in December 2021.

# 1.1.3 Stockpile Bottom Ash for Bridge Lift

Relocate approximately 600,000 cy of bottom ash from the Bottom Ash Monofill (BAM) to a stockpile area located within the FAP footprint and store for utilization as bridge lift material for closure activities. Initiated development of a haul route and procurement package in 2022. This work will can start in 2023approximately one year prior to cessation of discharge of CCR material.

# 1.1.4 Land Acquisition for Closure (e.g. Diversion Channels)

No later than 3 years prior to starting closure activities, acquire land adjacent to the FAP for soil borrow areas and construction of diversion channels. Investigation of borrow soil areas on APS property was conducted in 2022 to justify the need for offsite borrow areas. An ALTA survey supporting land acquisition was initiated in September 2022 and is projected to be complete in December 2022.

November 29, 2022 1 | P a g e



# 1.1.5 Run-On Diversions and Coffer (Push Up) Dams

Upstream in the drainage channels, build small retention coffer dams to capture precipitation run on. This work will should start in late 2022up to two years prior to cessation of discharge of CCR material.

#### 1.1.6 Excavate Abutment Diversion Channels and Stockpile Select Soil

Start the excavation of abutment diversion channels approximately one year prior to the cessation of discharge of CCR material (as early as Second Quarter 2024).

# 1.1.7 Fly Ash Pond Dewatering

Design and construction of a two-mechanically enhanced evaporation system measures for increasing the rate of evaporation and accelerating drawdown of free water within the FAP occurred in 2022. Twelve units began operation in August 2022. The two enhanced evaporation measures consist of a sprinkler irrigation system and multiple floating blower fans. Planning began in 2021 and equipment will be installed as early as Second Quarter 2022.

# 1.2 Engineering

#### 1.2.1 Design Engineering

Start design engineering activities in 2023; these activities will include approximately 21 months of design engineering work. The objective of these activities is to produce design drawings and specifications that will be used to procure a contractor for FAP closure activities.

#### 1.2.2 Geotechnical and Borrow Investigations

Start the geotechnical soils evaluation after acquisition of lands adjacent to abutments. Identify usable soils for borrow materials. If possible, build roads onto the FAP beach for access of light-weight geotechnical test equipment.

### 1.2.3 Bridge Lift Test Fill

Start construction test fills over the CCR material exposed in the pond next to the dam embankment. Test fills to measure internal water pressures generated by bridge lift loading. Estimate techniques and materials needed to construct full-scale soil fill cap.

#### 1.3 Permits

# 1.3.1 Arizona Department of Water Resources (ADWR) Dam Modifications

Anticipate that the permitting process with the ADWR Dam Safety Bureau to modify a jurisdictional high hazard dam will require nine months. Consult early with ADWR to identify if additional time is needed. Initiated discussions with ADWR regarding FAP closure in late 2022.

# 1.3.2 Arizona Department of Environmental Quality (ADEQ) or US Environmental Protection Agency (EPA) CCR Rule Closure Plan Approval

Anticipate up to six months will be required to achieve approval of proposed Closure Plan from ADEQ or US EPA if ADEQ does not have primacy.

November 29, 2022 2 | P a g e



#### 1.4 Procurement

# 1.4.1 Preliminary Construction Contracts

Anticipation of six months duration for procurement of the primary construction contract (includes bid event and award of contract).

### 1.5 Final Boiler Closures

#### 1.5.1 Plant Final Boiler Closures

Cease generation using coal no later than April 2025.

### 1.6 Construction

# 1.6.1 Gravity Drain Down CCR Pile

Allow up to 18 months to gravity drain the delta of CCR material adjacent to the dam. This activity may include pushing out of bridge lift material to help squeeze pore water from the CCR material. This task can begin following cessation of discharge of CCR material to the FAP.

#### 1.6.2 Complete Diversion Channel Rock Excavations

Complete diversion channels; rock excavations started in pre-construction. Continue to segregate the selected materials for construction borrow material (activities started Second Quarter 2025).

### 1.6.3 Fill Remaining Water Ponds with Rockfill from Diversion Channel Cuts

Backfill remaining free water at the toe of CCR with rock fill material to entrap remaining free water this activity should coincide with the excavation of the diversion channels. Utilize rock from diversion excavation.

#### 1.6.4 Build Rockfill Toe Buttress to Stabilize Upstream Toe of CCR Pile

Build the toe buttress with larger rock to stabilize the CCR material. This activity will coincide with the rockfill to trap the remaining free water. Can start Fourth Quarter of 2025.

#### 1.6.5 Excavate Upstream Diversion Channels and Coffer Dams

Finish excavating upstream diversions to connect with the diversion channels around the abutments. Work starts Third Quarter of 2025 and requires 21 months.

## 1.6.6 Build Stormwater Detention Basins and Outlet Works

Construct stormwater detention basins which will outfall into culverts that convey water under Interstate 40.

# 1.6.7 Build the South and North Half Bridge Lifts and Construct Evapotranspiration (ET) Cap

Construct the bridge lifts and place the ET cap material over the supporting bridge lift material as area comes available. These construction activities will be split along the north and south halves of the pond, advancing the cap materials from southwest to northeast to squeeze pore water out of the CCR pile. ET cap placement will follow the bridge lift construction activities as areas become available. Work starts Second Quarter 2026.

November 29, 2022 3 | P a g e



### 1.6.8 Vegetate ET Cap

Seed the ET cap as sections are completed. Finish September or October 2028.

#### 2. Closure of the Bottom Ash Pond

#### 2.1 Pre-Construction

# 2.1.1 Land Acquisition for Closure (e.g. Diversion Channels)

No later than 3 years prior to starting closure activities, acquire land adjacent to the BAP for soil borrow areas and construction of diversion channels. An ALTA survey supporting land acquisition was initiated in September 2022 and is projected to be complete in December 2022.

# 2.1.2 Stop Mining of Bottom Ash from BAP (to Bottom Ash Monofill)

Suspend removal of bottom ash from the BAP with placement of the ash in the BAM so that the material can be used in closure activities.

#### 2.1.3 Allow Sluice of Bottom Ash into Decant Area to fill with BA

Allow ash from the plant to fill in the decant west and east cells in the BAP.

#### 2.2 Engineering

# 2.2.1 Design Engineering

Design engineering activities starting in 2023 approximately 21 months of design engineering work.

#### 2.2.2 Geotechnical and Borrow Investigations

Start the geotechnical soils evaluation after acquisition of lands adjacent to abutments. Identify usable soils for borrow materials. Build roads onto bottom ash beach areas to access light-weight geotechnical test equipment.

# 2.3 Permits

#### 2.3.1 ADWR Dam Modifications

Anticipate that the permitting process with the ADWR Dam Safety Bureau to modify a jurisdictional high hazard dam will require nine months. Consult early with ADWR to identify if additional time is needed.

# 2.3.2 ADEQ or US EPA CCR Rule Closure Plan Approval

Anticipate up to six months will be required to achieve approval of proposed Closure Plan from ADEQ or US EPA if ADEQ does not have primacy.

#### 2.4 Procurement

#### 2.4.1 Preliminary Construction Contracts

Anticipation of six months duration for procurement of the primary construction contract (includes bid event and award of contract).

# 2.5 Final Boiler Closures

November 29, 2022 4 | Page



#### 2.5.1 Plant Final Boiler Closures

Cease generation using coal no later than April 2025.

#### 2.6 Construction Activities

# 2.6.1 Transfer Remaining Decant Water to General Sump for Use during Decommissioning

Siphon or pump extensively sending all free water possible to the plant for use in decommissioning activities.

# 2.6.2 Gravity Drain-Down CCR Pile

Allow up to 18 months to gravity drain the delta of CCR material. Activities may include the pushing out of bridge lift material to help squeeze pore water from the CCR material. Starts with the cessation of discharge of CCR material.

# 2.6.3 Grade Pond Using Drained Bottom Ash

Grade cut and fill utilizing drained bottom ash material to achieve the final surface configuration. This activity should start as soon as possible with the gravity drain down of the bottom ash material.

#### 2.6.4 Excavate Upstream Diversion Channels and Retention Pond

Excavate upstream diversion channels to connect with the diversion channels around the abutments. Work will start First Quarter of 2026 and continue for 15 months.

#### 2.6.5 Build ET Cap Using Stockpiled Soil from Diversion Channel Cuts

ET cap placement will follow the grade cut and fill construction activities as areas become available. Activities will start in Third Quarter of 2027.

#### 2.6.6 Vegetate ET Cap

Seed the ET cap as sections are completed. Finish September or October 2028.

November 29, 2022 5 | Page

# Figure D-1

# **Planned Schedule for FAP Closure Activities**

Last Updated: 11.22.2022 (2022 Updates in Red Text)

#### NOTES

- 1. Does not describe any removal of free water to Evaporation Pond or unlined basins
- 2. Does not describe any measures for enhancing drain down or pore pressure relief within CCR pile.

3. For cap construction, a south/north distinction has been made to allow an extra year for drain down of the more	e fine-grained no	orthern half.		2020	2021	2022	2023	2024	2025	2026	2027	2028
TASK	START	END	Duration	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4
Pre-Construction												
Minimize discharge to FAP	20Q1	25Q2	63 months									
Stockpile 767,000 cy existing fly ash for bridge lift	20Q3	22Q1	18 months									
Stockpile 600,000 cy of BAM BA for bridge lift	23Q2	25Q1	21 months									
Land acquisition for closure (e.g. diversion channels)	23Q1	24Q2	15 months									
Run-on diversions and coffer (push up) dams	22Q4	23Q3	9 months									
Excavate abutment diversion channel, stockpile select soils	24Q2	25Q2	12 months									
FAP dewatering	22Q2	25Q2	36 months									
Engineering												
Design engineering (SG2)	23Q1	24Q4	21 months									
Geotechnical and borrow investigations	23Q2	23Q4	6 months									
Bridge lift test fill	24Q2	24Q4	6 months									
Permits												
ADWR dam modifications	23Q4	24Q3	9 months									
ADEQ/USEPA CCR closure plan approval	24Q2	24Q4	6 months									
Procurement												
Primary construction contract(s)	24Q2	24Q4	6 months									
Final Boiler Closures												
Plant final boiler closures	25Q2	25Q2	0 months						Coa	al Fired Boiler Sh	utdown	
Construction												
Gravity drain-down CCR pile	25Q2	26Q4	18 months									
Complete diversion channel rock excavations	25Q2	26Q4	18 months									
Fill remaining water ponds with rockfill from diversion channel cuts	25Q2	25Q4	6 months									
Build rockfill toe buttress to stabilize upstream toe of CCR pile	25Q4	26Q2	6 months									
Excavate upstream diversion channels and coffer dams	25Q3	27Q2	21 months									
Build stormwater detention basins and outlet works	27Q2	28Q2	12 months									
Build south half of bridge lift using stockpiled fly ash	26Q2	27Q1	9 months									
Build south half of ET Cap using stockpiled soil from diversion cuts	27Q2	27Q4	6 months									
Build north half of bridge lift using stockpiled fly ash	27Q1	27Q4	9 months									
Build north half of ET Cap using stockpiled soil from diversion channel cuts	28Q1	28Q3	6 months									
Vegetate ET cap	28Q3	28Q4	3 months									

# Figure D-2

# **Planned Schedule for BAP Closure Activities**

Last Updated: 11.22.2022 (2022 Updates in Red Text)

# NOTES:

- 1. Does not describe any removal of free water to Evaporation Pond or unlined basins.
- 2. Does not describe any measures for enhancing drain down or pore pressure relief within CCR pile.

				2020	2021	2022	2023	2024	2025	2026	2027	2028
TASK	START	END	Duration	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4	1 2 3 4
Pre-Construction												
Land acquisition for closure (e.g. diversion channels)	23Q1	24Q2	15 months									
Stop mining of bottom ash from BAP (to Bottom Ash Monofill)	23Q1	25Q2	27 months									
Allow sluice of bottom ash into decant area to fill with BA	23Q1	25Q2	27 months									
Engineering												
Design engineering (SG2)	23Q1	24Q4	21 months									
Geotechnical and borrow investigations	23Q2	24Q1	9 months									
Permits												
ADWR dam modifications	23Q4	24Q3	9 months									
ADEQ/USEPA CCR closure plan approval	24Q2	24Q4	6 months									
Procurement												
Primary construction contract(s)	24Q2	24Q4	6 months									
Final Boiler Closures												
Plant final boiler closures	25Q2	25Q2	0 months						Coa	al Fired Boiler Shu	tdown Date	
Construction												
Transfer remaining decant water to general sump for use during decommissioning	25Q2	26Q4	18 months									
Gravity drain-down CCR pile	25Q2	26Q4	18 months									
Grade pond using drained bottom ash	26Q4	27Q3	9 months									
Excavate upstream diversion channels and retention pond	26Q1	27Q2	15 months									
Build ET Cap using stockpiled soil from diversion channel cuts	27Q3	28Q1	6 months									
Vegetate ET cap	28Q1	28Q2	3 months									