

WELCOME

**APS Pinal Electrical
Improvement Project**

**Preconstruction
Open House**



PROJECT OVERVIEW

What is being built?

- Two new transmission lines in Coolidge, Eloy, and unincorporated areas of Pinal County
 - Sundance-Pinal Central (CEC 136)
 - Pinal Central-Milligan (CEC 247)
 - New Helios Substation at Sundance
 - Upgrades to Milligan Substation

When is it happening?

- Construction starts soon – early summer 2026
- APS has completed all permitting



What is the end result?

- A stronger power grid for Pinal County
- Double-circuit electrical infrastructure (230kV and 69kV)
- Greater reliability and redundancy
- Support current and future APS customers







APS PINAL ELECTRICAL IMPROVEMENT PROJECT
Planned for Construction

Planned for Construction

-  Milligan-Pinal Central (CEC 247)
-  Sundance-Pinal Central (CEC 136)

Reference Features

-  Existing Substation
-  Laydown Yard (not to scale)
-  Road
-  Interstate

Pinal County, AZ
 NAD 1983 UTM Zone 12N
 32.8308°N 111.5502°W



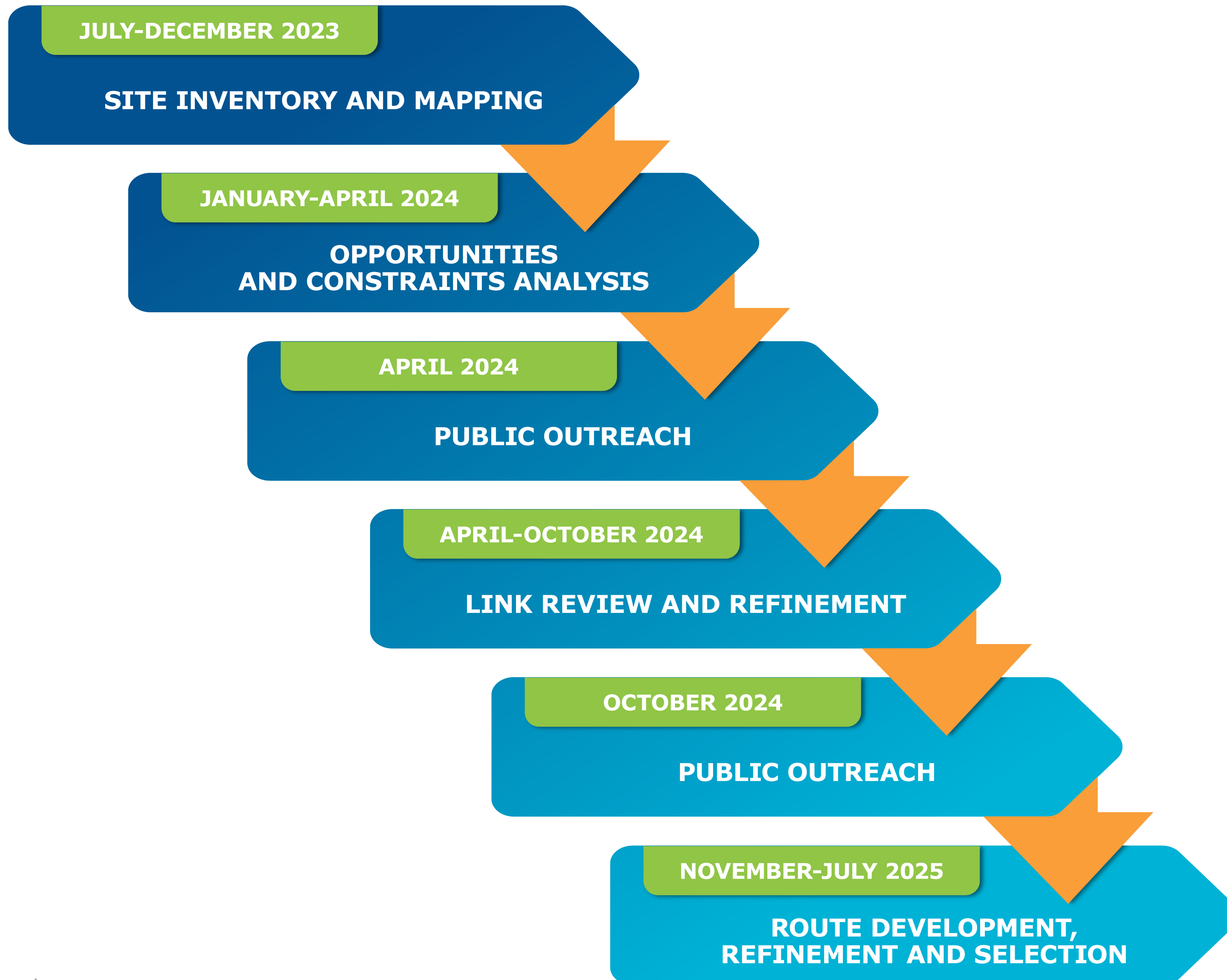
1:105,000



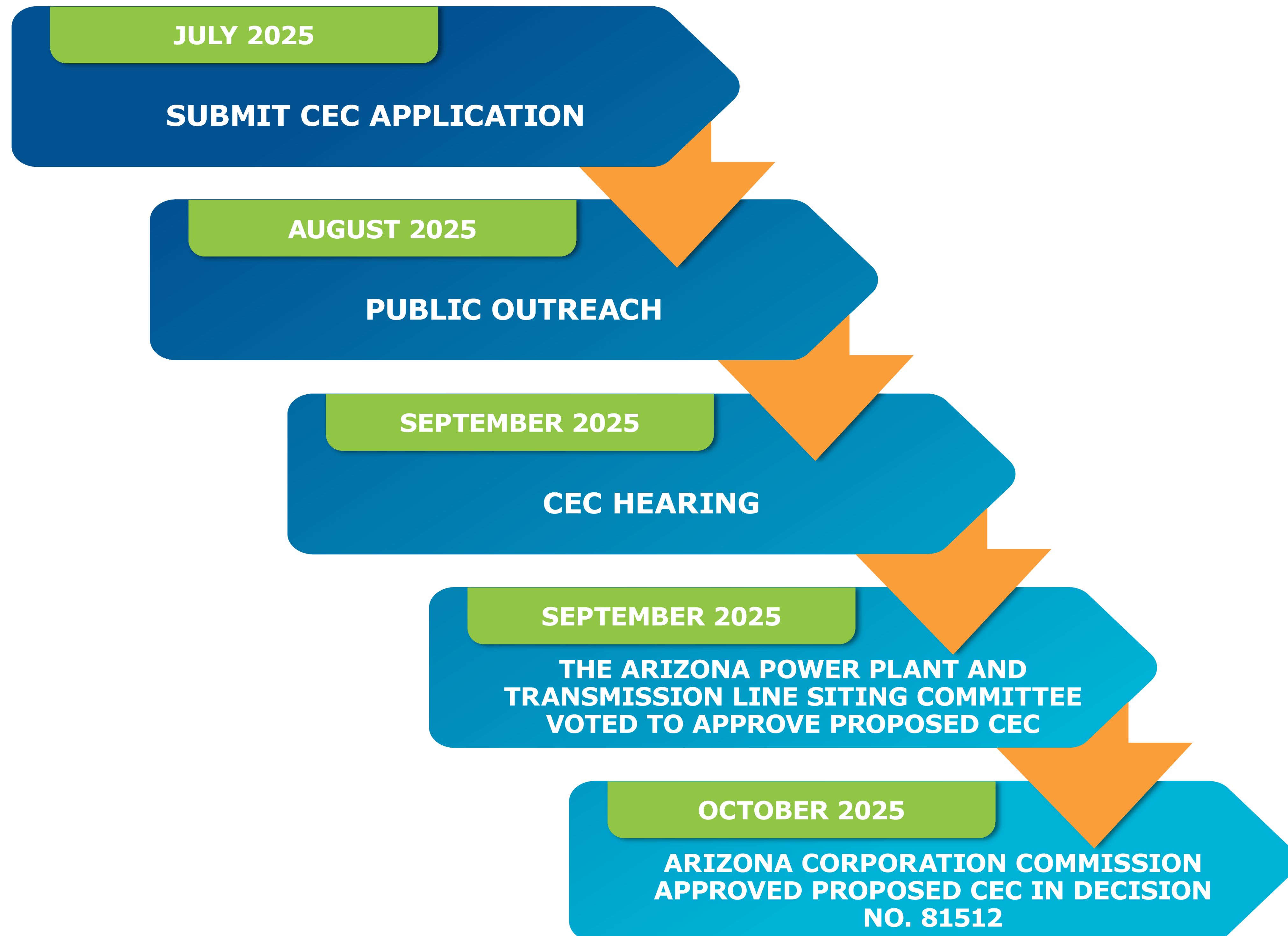
Base Map: Esri ArcGIS Online, accessed June 2026
 Updated: 6/11/2026
 Project No. 77397
 Layout: Pre-Construct CEC Preferred Route
 Aprx: 77397_FEIP_PreConstruct

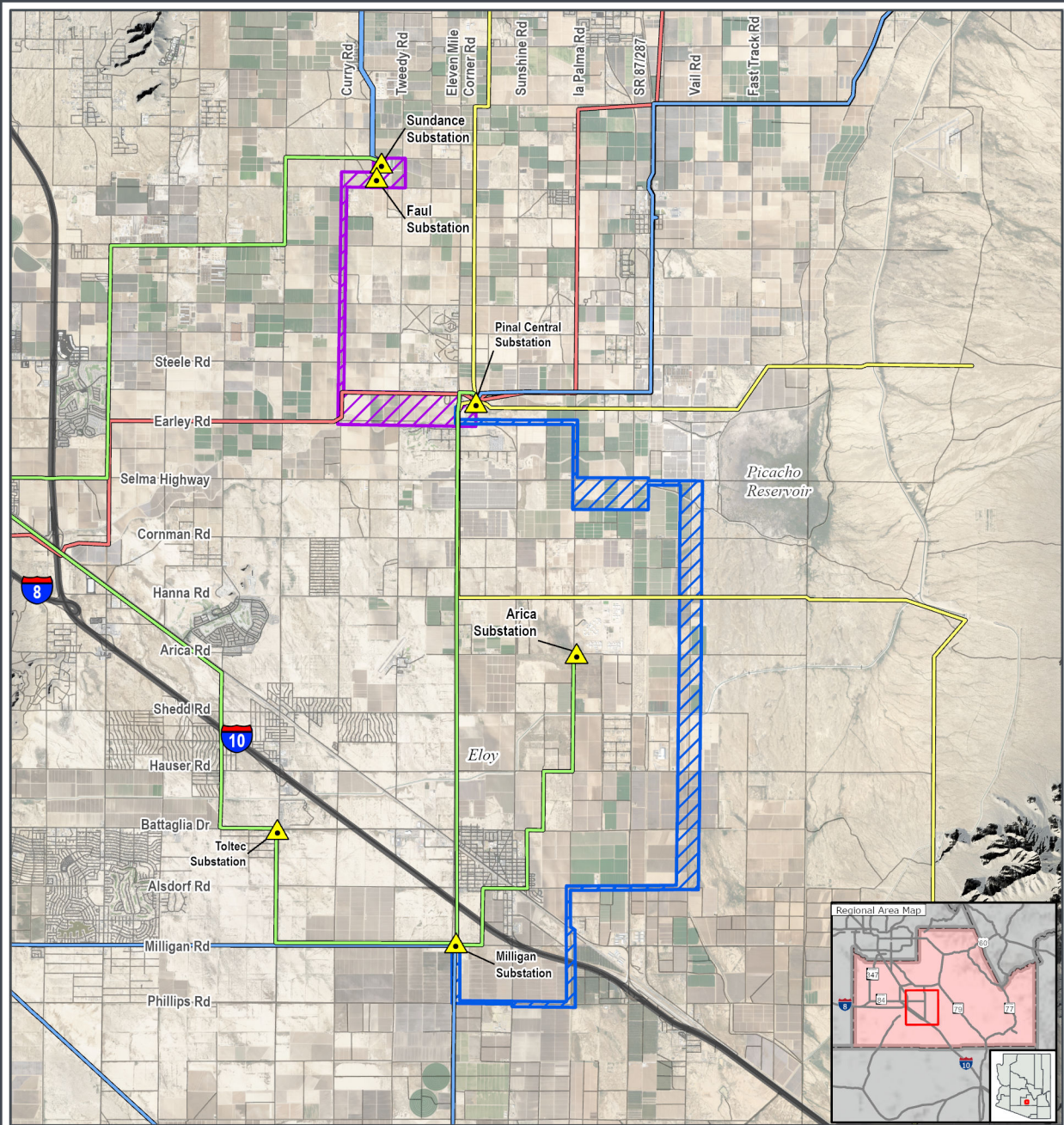


SITING EFFORT TIMELINE



CERTIFICATE OF ENVIRONMENTAL COMPATIBILITY TIMELINE





APS PINAL ELECTRICAL IMPROVEMENT PROJECT
CEC 136 and CEC 247 Project Corridors

Project Corridor

-  CEC 136
-  CEC 247

Reference Features

-  Road
-  Interstate

Existing Infrastructure

-  Existing Substation
-  69kV Transmission Line
-  115kV Transmission Line
-  230kV Transmission Line
-  500kV Transmission Line

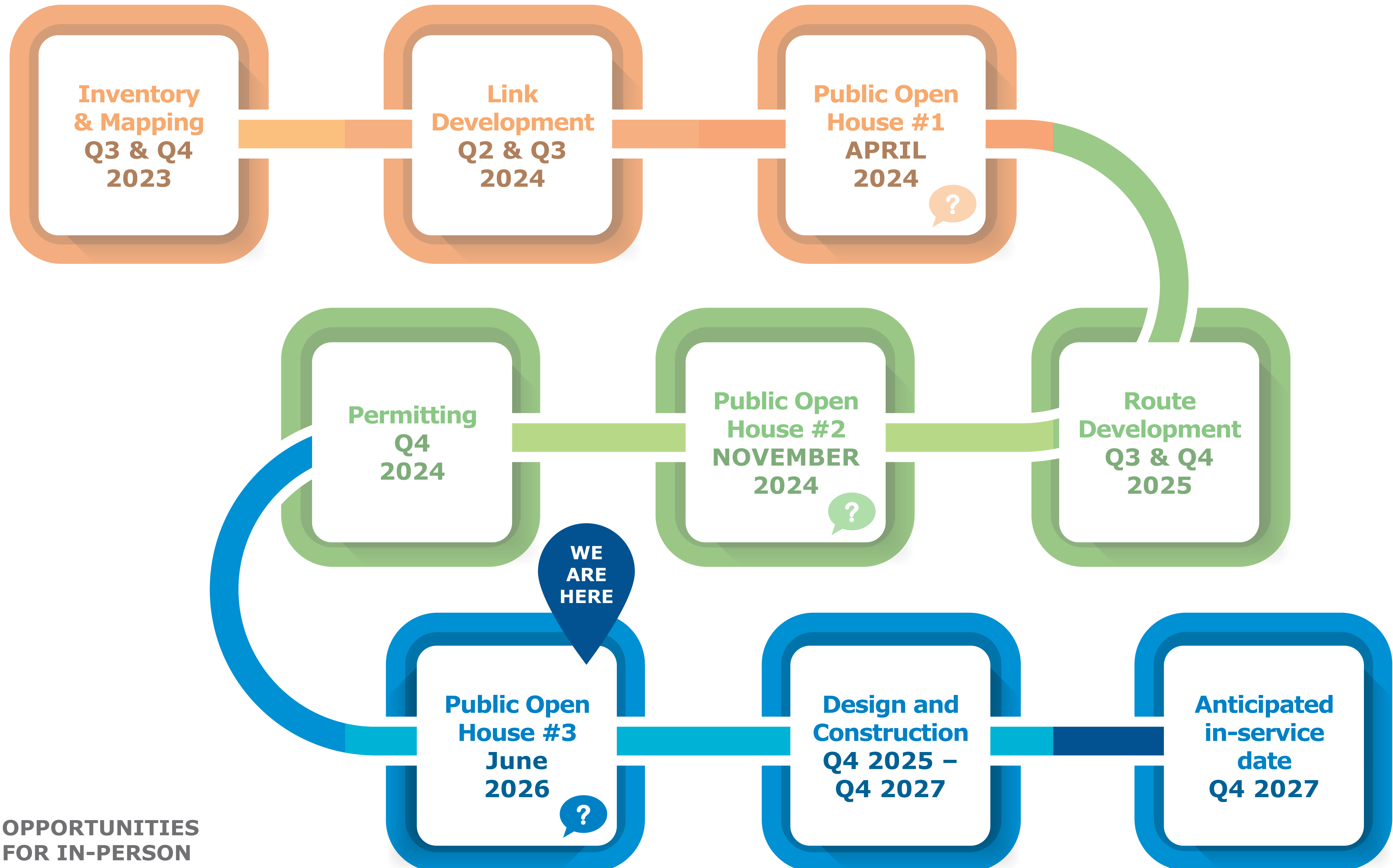


Pinal County, AZ
 NAD 1983 UTM Zone 12N
 32,8285°N 111,5438°W
 1:180,000

Base Map: Esri ArcGIS Online, accessed June 2026
 Updated: 6/11/2026
 Project No. 77397
 Layout: Project Corridor Pre-Construction
 Appx. 77397_PEP_IP_PreConstruct



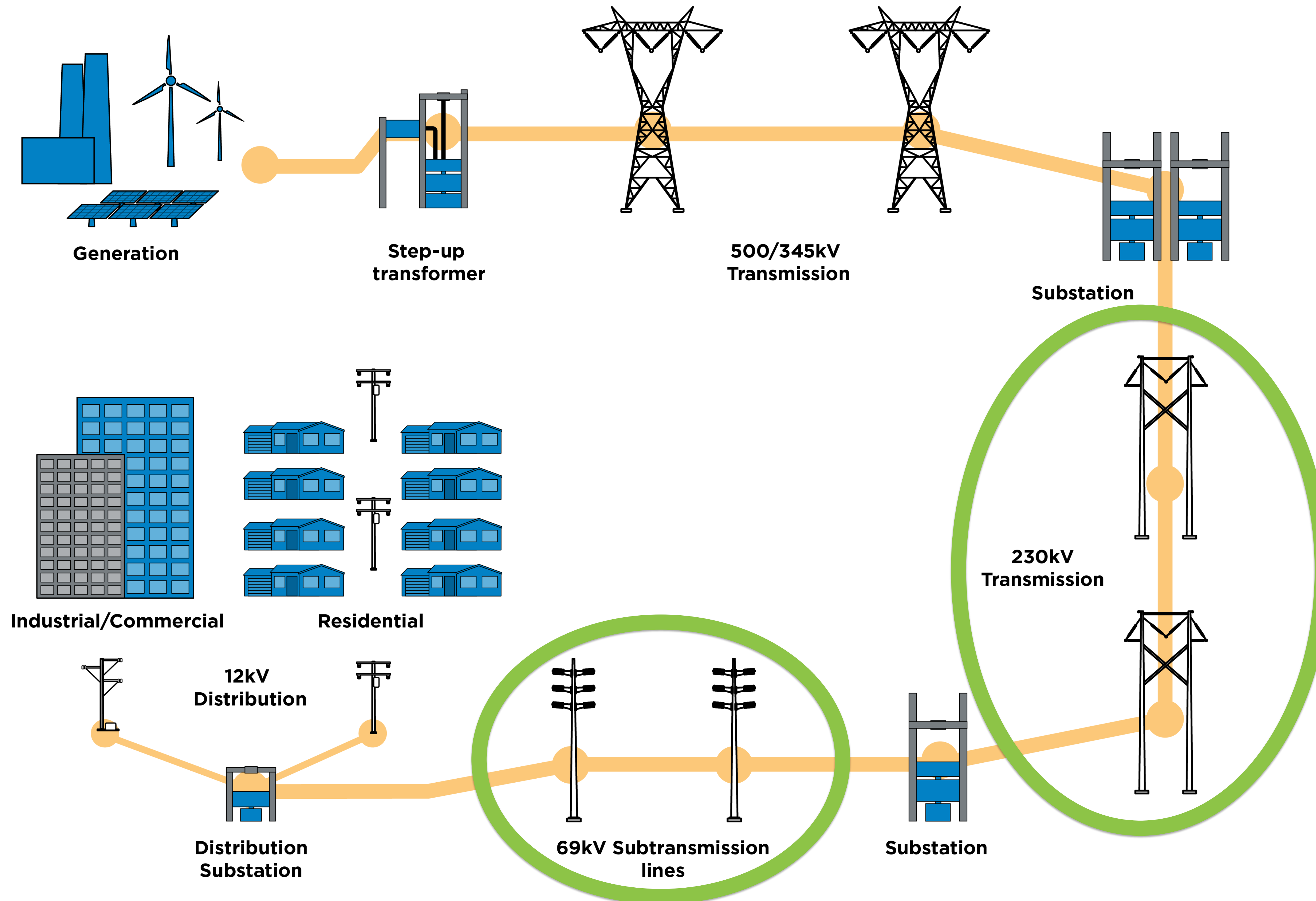
PROJECT SCHEDULE



OPPORTUNITIES FOR IN-PERSON PUBLIC INPUT

PROJECT INFRASTRUCTURE

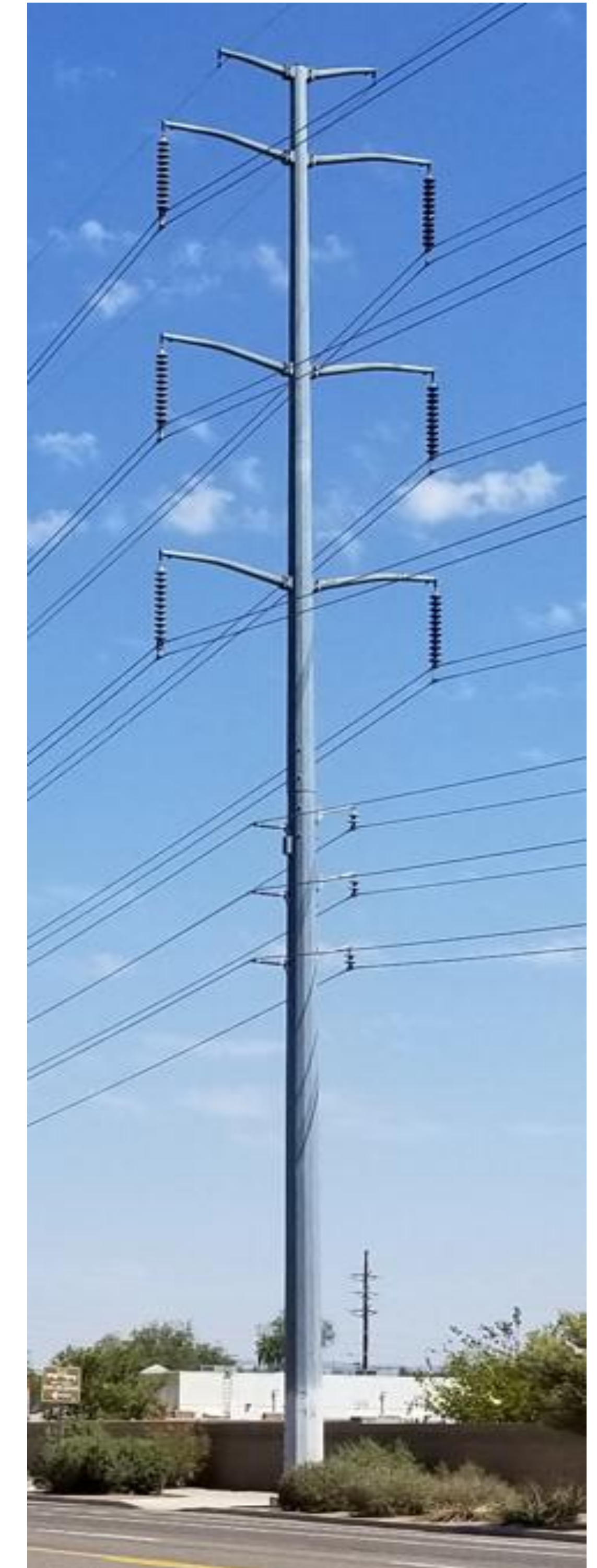
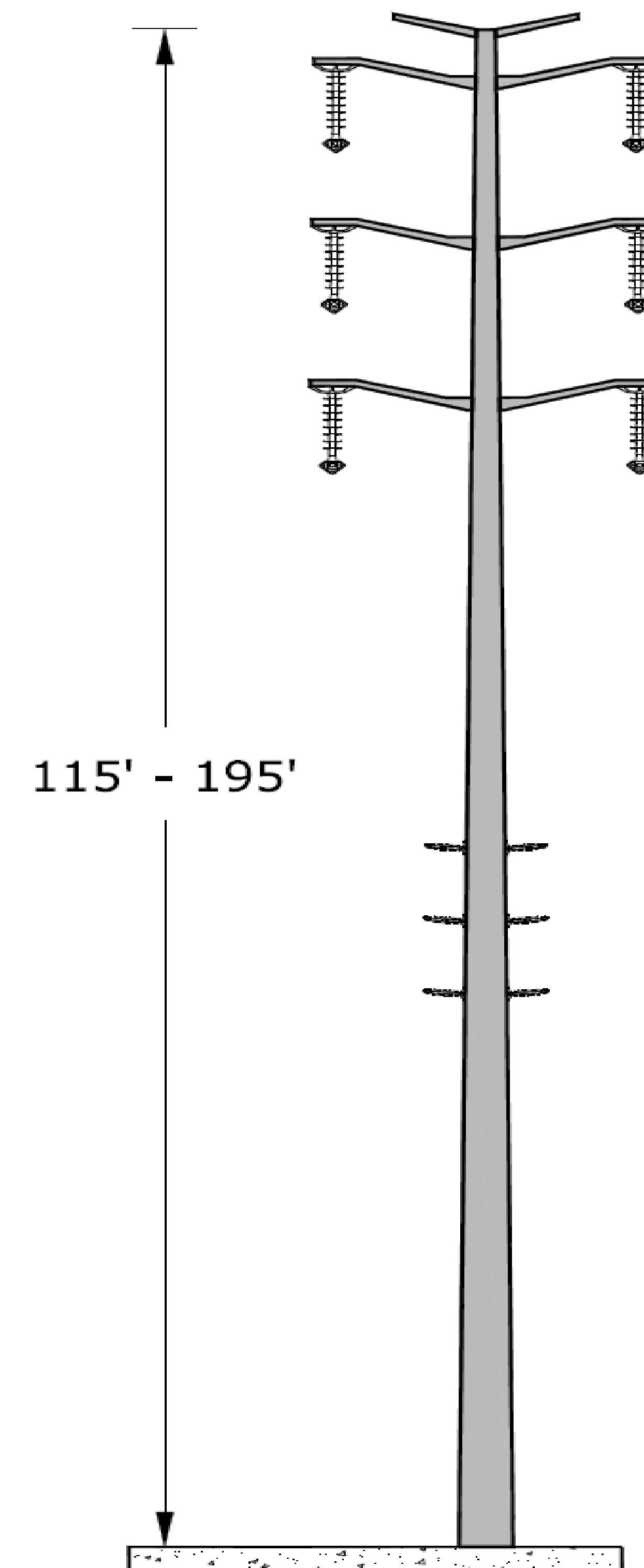
How is this part of our electric supply?



PROJECT STRUCTURES

What will it look like?

- Both 230kV and 69kV lines will share the same towers
- Tower Height: approximately 115 to 200 feet
- Located in new or existing easements up to 120 feet wide
- Example of a 230kV/69kV structure shown to the right



PROJECT SUBSTATIONS

What will it look like?

- Site grading
- Equipment foundation and installation
- Aboveground equipment installation
- Perimeter wall construction
 - 10-foot perimeter block wall
- 230kV line drops into substations



Sample of Substation Block Wall (future Helios)

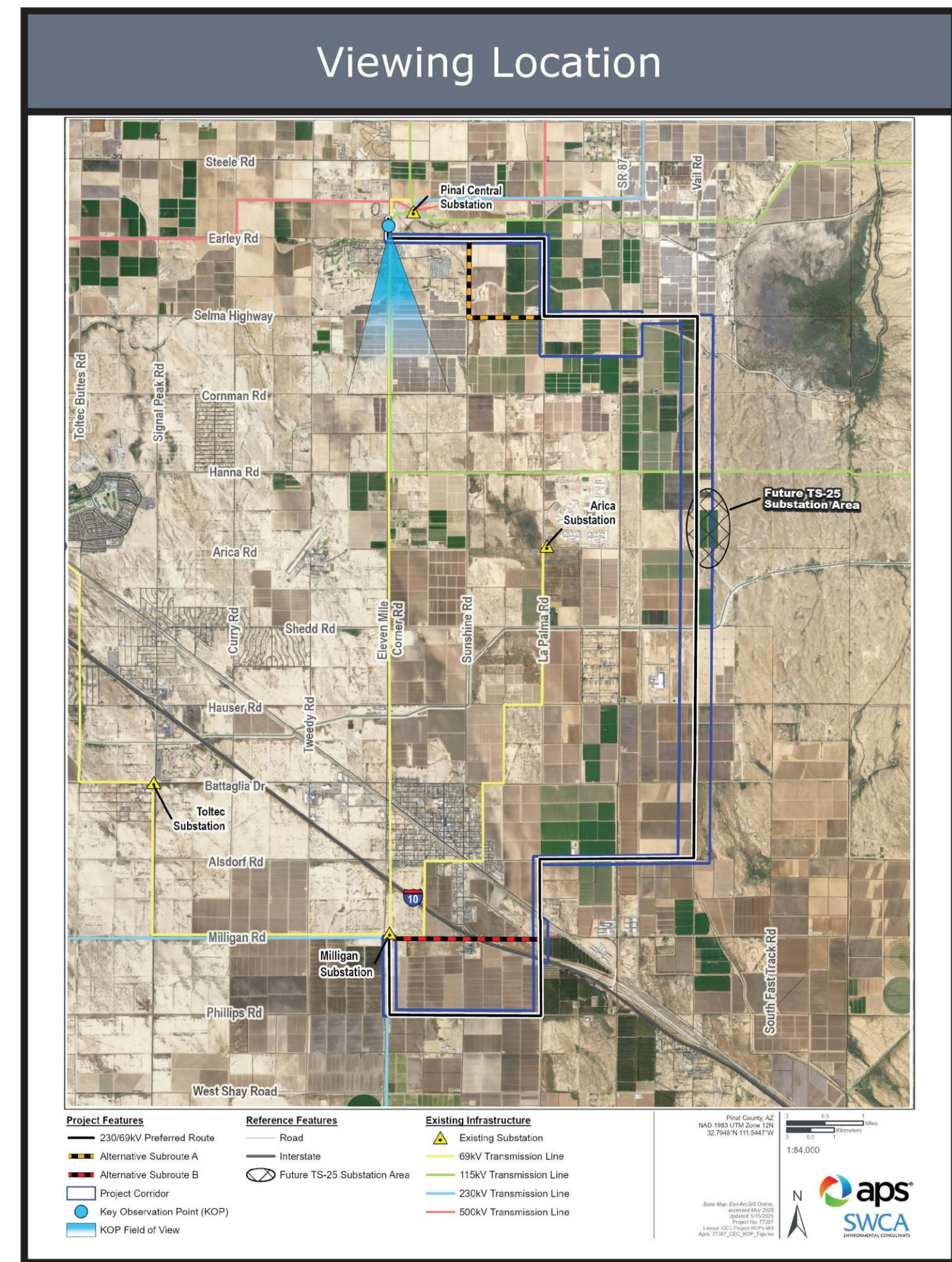


Milligan Substation (existing)



Existing Condition

KOP 9: View from Eleven Mile Corner Road near Hackler Lane looking south



Simulated Condition

KOP 9: View from Eleven Mile Corner Road near Hackler Lane looking south

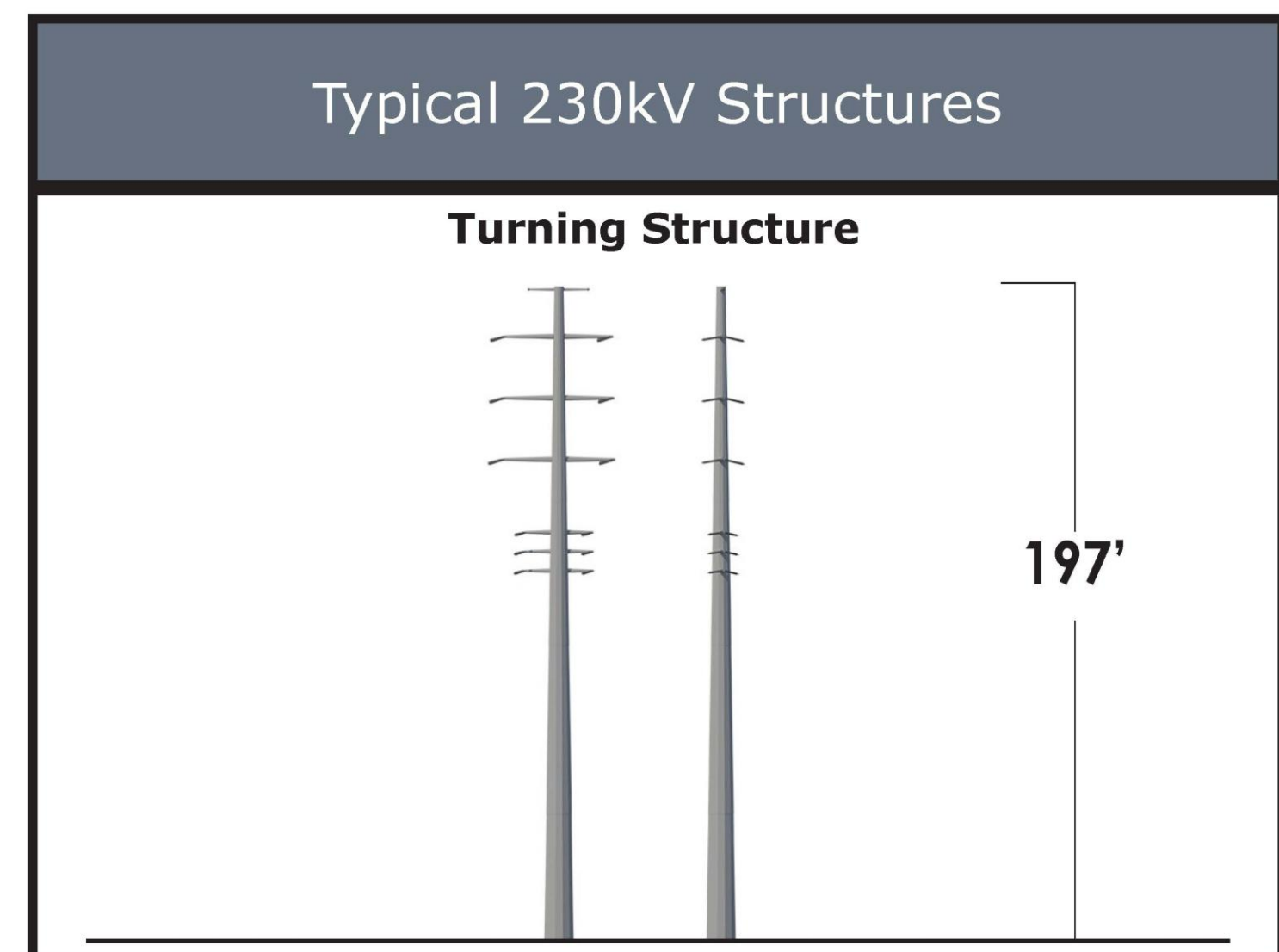


Photo Date and Time: October 8, 2024, 8:59 am
 Sim Completed: June 2025

View Location: Approximate distance to nearest new structure from photo location is 250 feet.

Simulations were prepared using information from "APS_PEIP_Sundance-Milligan_230kV_DXF" provided by APS on 6/2/25. Structure locations, colors, and heights may be different based on final engineering and design.

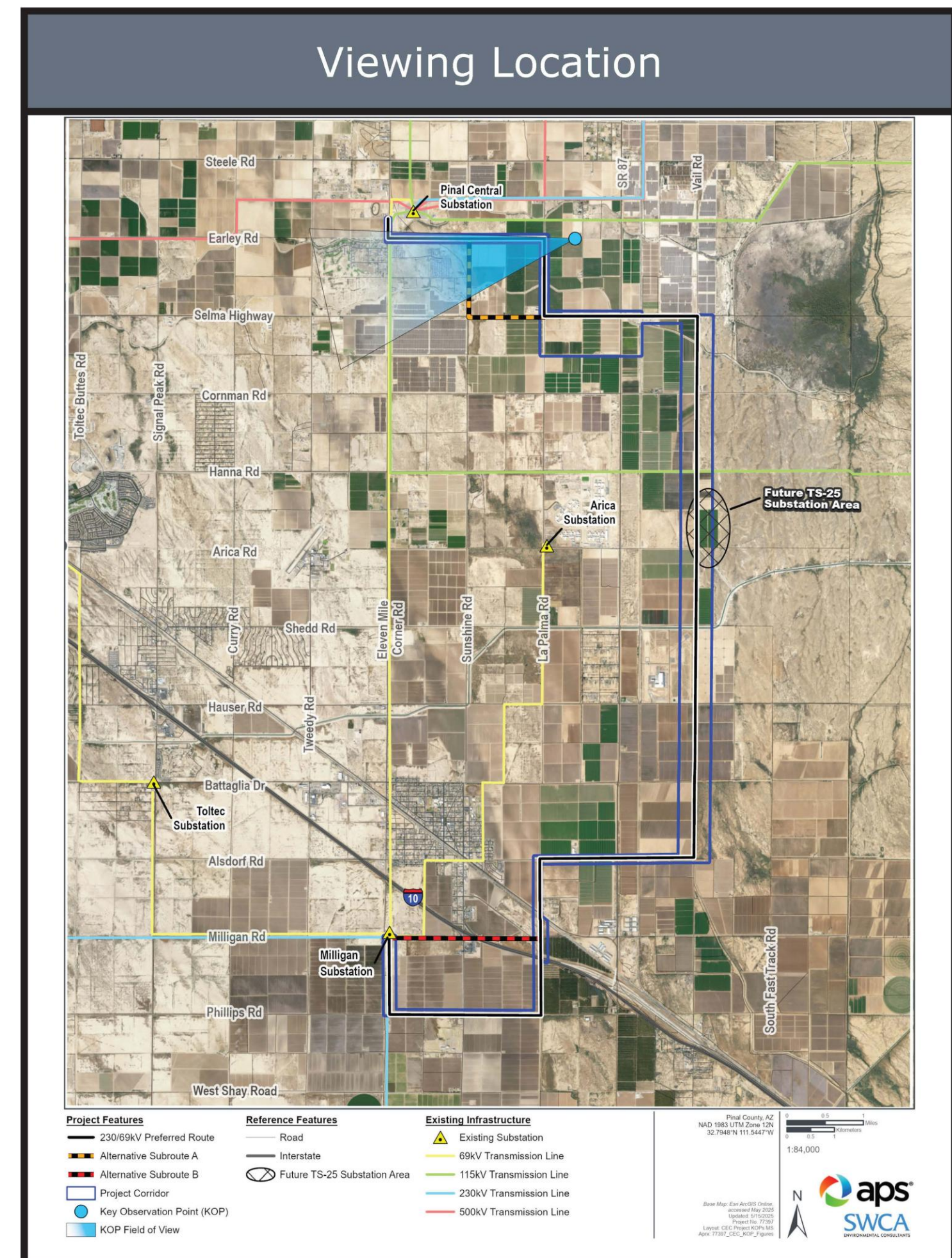


APS Pinal Electrical Improvement Project | 230kV Preferred Route Simulation from KOP 9: View from Eleven Mile Corner Road near Hackler Lane



Existing Condition

KOP 11: View from Earley Road Residences looking southwest



Simulated Condition

KOP 11: View from Earley Road Residences looking southwest

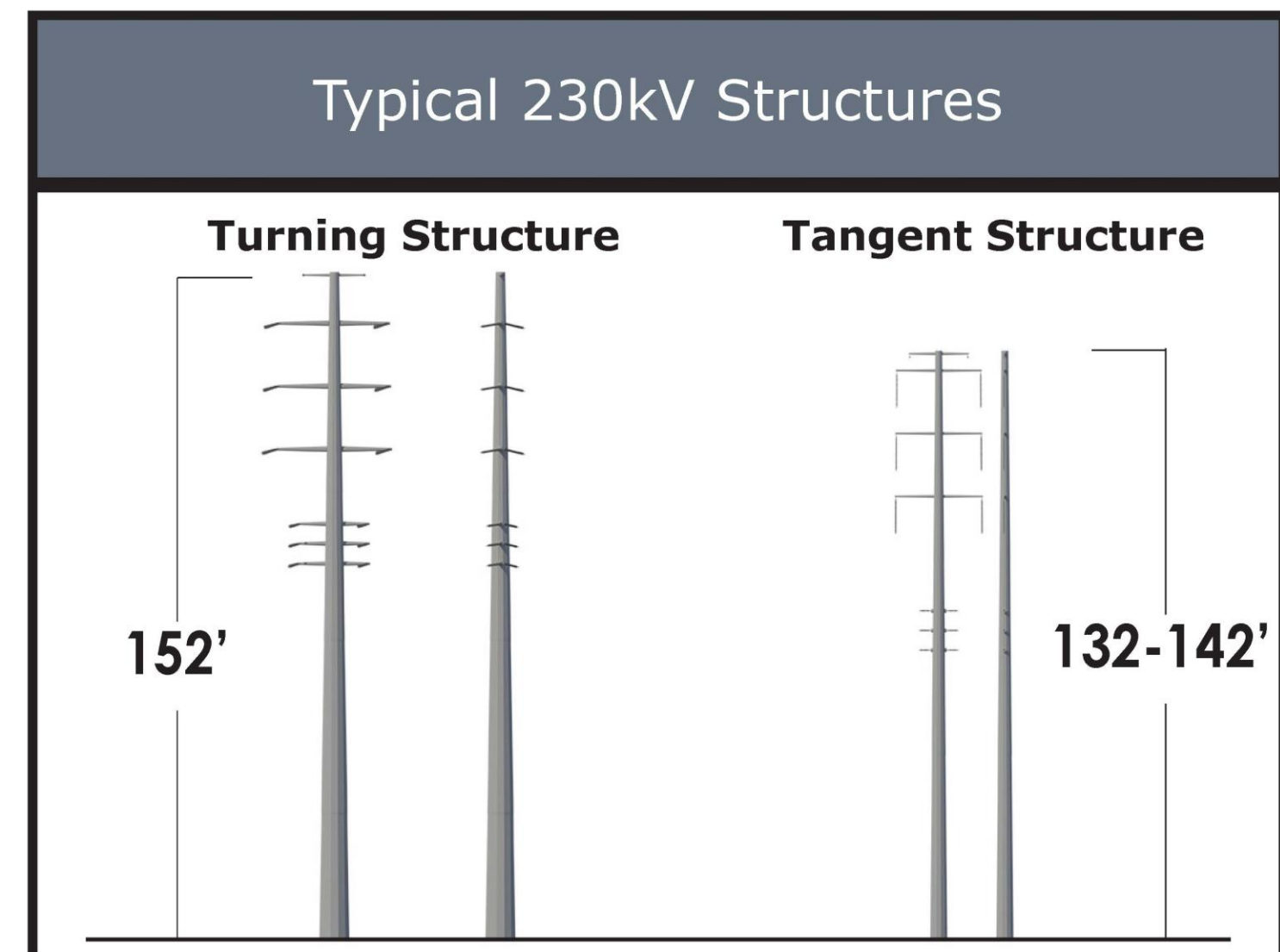


Photo Date and Time: October 8, 2024, 10:10 am
 Sim Completed: June 2025

View Location: Approximate distance to nearest new structure from photo location is 0.5 mile.

Simulations were prepared using information from "APS_PEIP_Sundance-Milligan_230kV_DXF" provided by APS on 6/2/25. Structure locations, colors, and heights may be different based on final engineering and design.

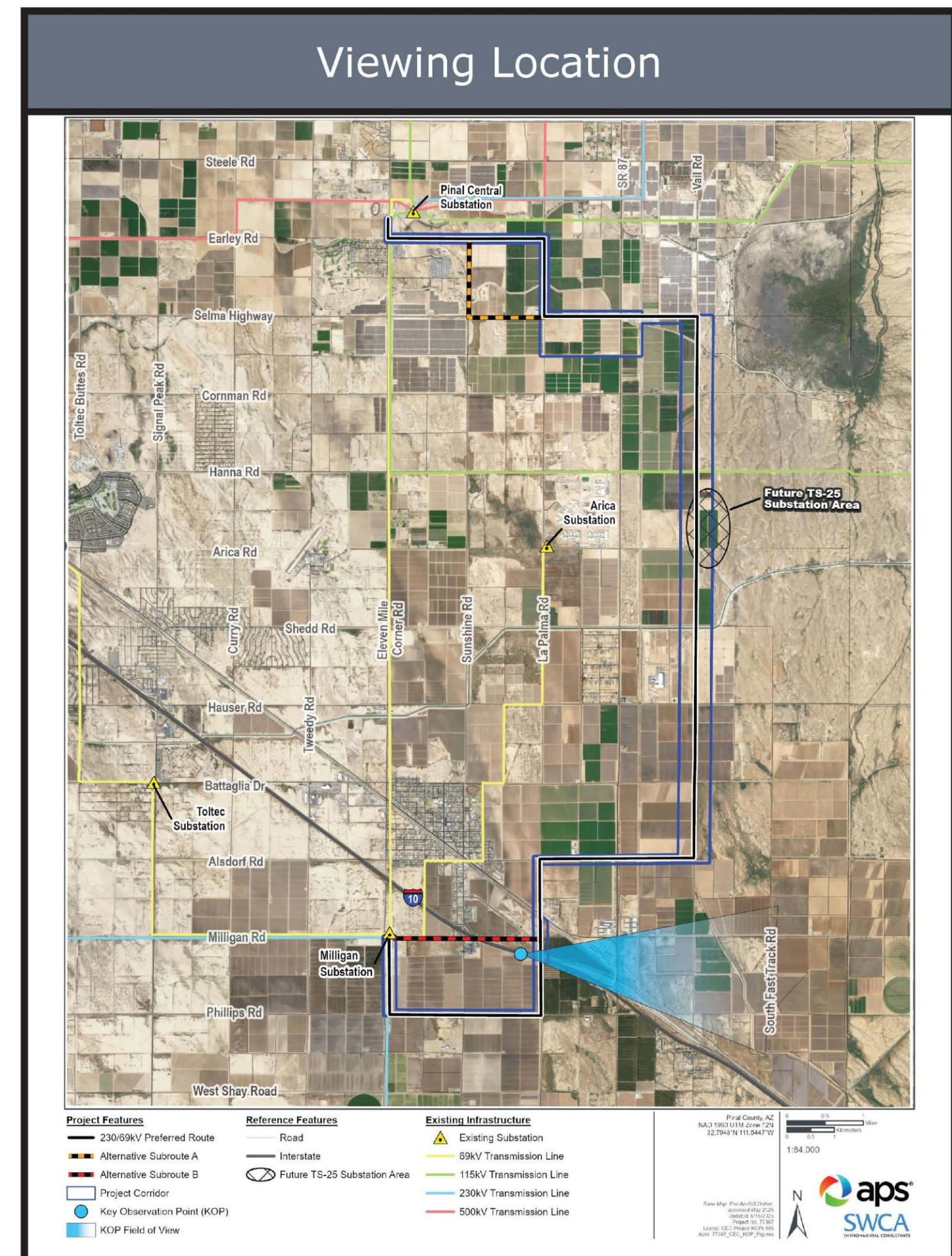


APS Pinal Electrical Improvement Project | 230kV Preferred Route
Simulation from KOP 11: View from Earley Road Residences



Existing Condition

KOP 15: View from Interstate 10 looking east



Simulated Condition

KOP 15: View from Interstate 10 looking east

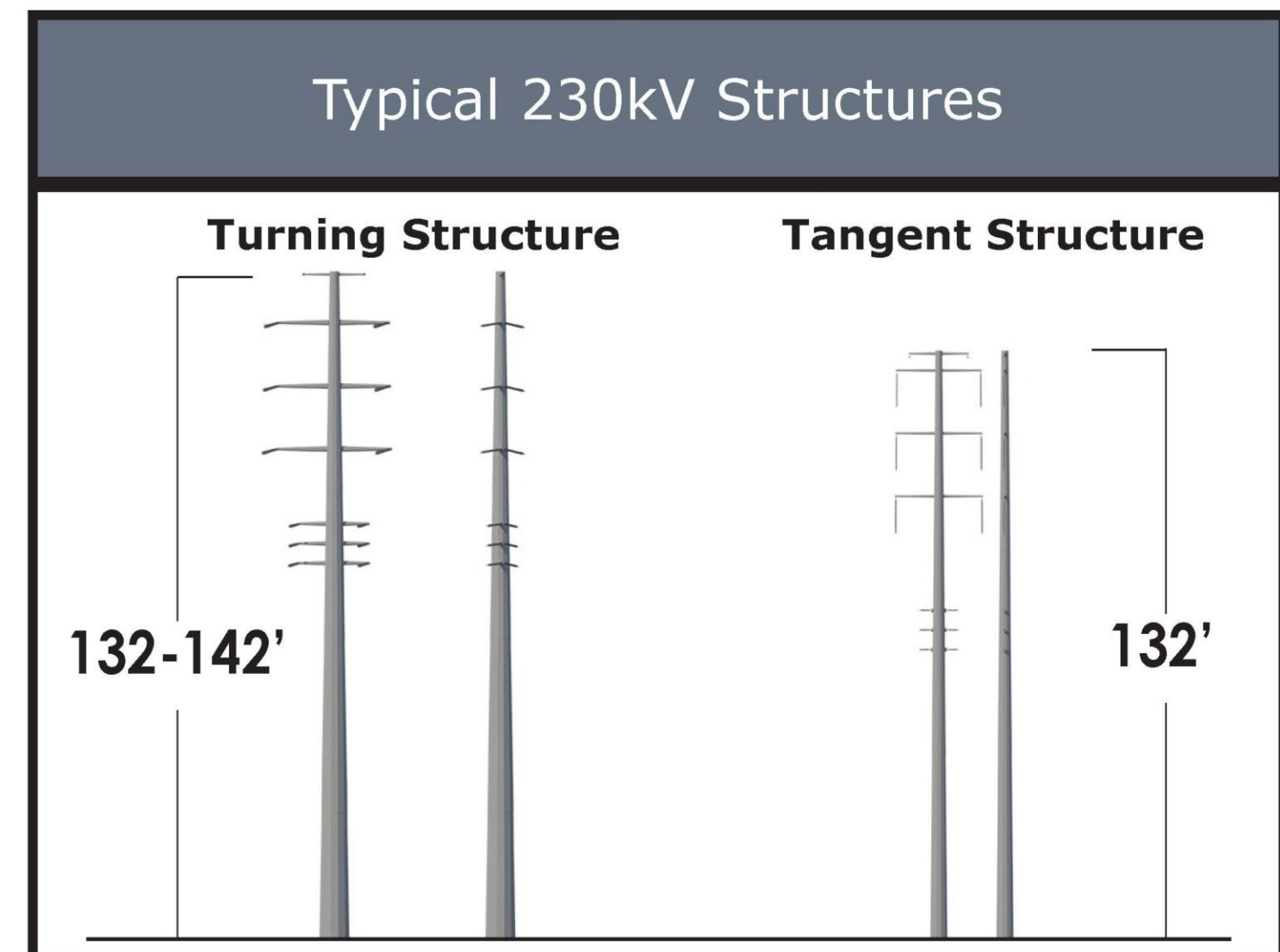


Photo Date and Time: October 8, 2024, 1:01 pm
 Sim Completed: June 2025

View Location: Approximate distance to nearest new structure from photo location is 0.15 mi.

Simulations were prepared using information from "APS_PEIP_Sundance-Milligan_230kV_DXF" provided by APS on 6/2/25. Structure locations, colors, and heights may be different based on final engineering and design.



PROJECT CONSTRUCTION PLAN - Substation

1. Site Preparation and Civil Work *(Summer – Fall 2026)*

Activity: Site preparation, civil work

Equipment: Dump trucks, bulldozers, graders

2. Below-Grade Work *(Fall 2026 – Winter 2027)*

Activity: Trenching, excavating, conduit installation

Equipment: Trenchers, backhoes

3. Foundation Installation *(Fall 2026 – Winter 2027)*

Activity: Forms and rebar installation, concrete pours

Equipment: Concrete trucks

4. Perimeter Wall Installation *(Fall 2026 – Summer 2027)*

Activity: Excavation, foundations, block installation, gate install

Equipment: Excavators, concrete trucks, scaffolding, crane

5. Steel and Equipment Inst *(Winter 2026 – Summer 2027)*

Activity: Steel, bus, transformers, breakers, switches

Equipment: Cranes

6. Clean Up and Reclamation *(Summer 2027)*

Activity: Restoration and clean up of the area

Equipment: Bulldozers, graders



The above is a generalized summary of planned primary construction activities and heaviest equipment expected. Additional support equipment will also be used. Weather and other unexpected delays may result in equipment and timeline changes.

PROJECT CONSTRUCTION PLAN - Lines

1. Construction Preparation *(Summer 2026 – Summer 2027)*

Activity: Surveys, access road construction

Equipment: Dump trucks, bulldozers, graders, rollers

2. Foundation Installation *(Summer 2026 – Summer 2027)*

Activity: Surveys, access road construction

Equipment: Drilling rig, crane (70-ton), concrete pump trucks

3. Structure Assembly and Installation *(Summer 2026 – Summer 2027)*

Activity: Tower sections delivered and assembled on-site

Equipment: Cranes (275-ton & 40-ton)

4. Wire and Fiber Stringing *(Winter 2027 – Fall 2027)*

Activity: Electrical and fiber lines are connected to the towers

Equipment: Cranes (35-ton & 40-ton), helicopter, tensioners

5. Clean Up and Reclamation *(Fall 2027 – Winter 2027)*

Activity: Restoration and clean up of the right-of-way and roadways

Equipment: Bulldozers, grader, seeding tractor



The above is a generalized summary of planned primary construction activities and heaviest equipment expected. Additional support equipment will also be used. Weather and other unexpected delays may result in equipment and timeline changes.

What You May Experience Temporarily

Noise	<ul style="list-style-type: none"> • Increase in traffic from tractor trailers delivering heavy equipment and supplies • Heavy equipment used in construction <ul style="list-style-type: none"> • Loudest equipment used: Drilling Rig (110 dBA – equal to a chainsaw or jack hammer) • Helicopter used during wire stringing
Increased Traffic	<ul style="list-style-type: none"> • Near construction staging areas as materials being delivered • Near construction areas when moving heavy equipment on/off construction sites
Short-Term Access Impacts	<ul style="list-style-type: none"> • Intermittent detours • Short duration road closures
Work Hours	<ul style="list-style-type: none"> • In general, 7 a.m. to 5 p.m. Monday through Saturday, with some overnight work when stringing wire and fiber lines across Interstate 10 and railroad crossings

What You Won't Experience

Power Outages	<ul style="list-style-type: none"> • No planned outages <ul style="list-style-type: none"> • Construction should not interfere with your energy service
No Dust	<ul style="list-style-type: none"> • Watering trucks will be used to keep construction dust to a minimum

Thank you for your participation!

Questions during construction?

Contact APS

- Email: PinalProject@aps.com
- Phone: (520) 482-2818

For more information on the project, please visit:

- Project Website: www.aps.com/pinalproject
- Virtual Open House available at:
www.aps.com/pinalproject



Scan for more
information on the
project